

# TT-168 E/A TT-168 H/A

Water temperature control unit

Powerful device with high functionality

**Functions** 

 Self-optimizing temperature controller with temperature display 1/10°C – steps

Water up to 90°C

Heating capacity 18 kW

Cooling system indirect

Cooling capacity 45 kW @ 90°C

Application: moulds up to 1'800 kg

- Display in °C to °F and I/min or gal/min
- Digital flow display and monitoring
- Automatic temperature control
- Switchover for temperature control on the mould
- Heating switchable in stages
- Pressure display
- · Automatic or manual refill
- Time limited water refill
- Automatic mould drainage
- Leakstopper device operation in pressure and vacuum mode possible

#### Construction

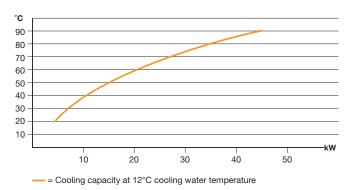
- Submersible sealless pump made from bronze
- Limescale free heat exchanger
- Corrosion resistant device for a long service life
- · All parts in contact with water are made of stainless steel or bronze
- Unit on castors

#### **Safety features**

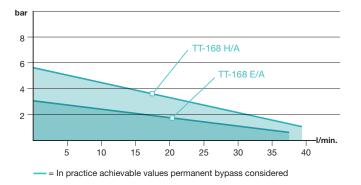
- Level control for dry run protection
- Electronic temperature limitation and monitoring in the controller
- · Visual and acoustic fault indications
- Integrated circuit breakers
- · Main switch, transformer and motor protection switch



## **Cooling capacity**



### **Pump capacity**



## **Technical data**

Product attribute	Unit	TT-168 E/A	TT-168 H/A
Temperature range max.	°C	Up to 90°C with water	Up to 90°C with water
Temperature control		Self-optimizing, electronic microprocessor controller MP-888 with digital display of the set and actual value. Automatic temperature monitoring.	
Flow control		Electronically, with digital display and automatic control of the minimum flow.	
Heating capacity water	kW	18 kW	18 kW
Switchable in stages		9/9	9/9
Cooling capacity		<b>45 kW</b> at 90°C - see diagram	
Pump capacity			
Motor	kW	0,75 kW	1,5 kW
Pressure mode		Max. 4,0 bar	Max. 7,0 bar
		Max. 60 l/min	Max. 60 l/min
Vacuum mode		Vacuum max. 8 mH <sub>2</sub> O	
Filling amount		Min. 16 litres, max. 20 litres	
Connections			
Medium		1⁄2" BSP female thread	
Cooling water			
Inlet		With water filter %" BSP female thread	
Outlet		%" BSP male thread	
Dimensions (L×W×H)	mm	710×325×785 mm, incl. castors	
Weight	kg	Approx. 67 kg empty	
Colour		Silvergrey RAL 7001	